# BULL CATCHER ADAPTOR INSTALLATION INSTRUCTIONS

#### **REQUIRED MATERIALS**

- 1x 2011275 Bull Catcher Sheet Metal Left-Hand
- 1x 2011277 Bull Catcher Sheet Metal Right-Hand
- 8x 7002295 1/2-13 x 3" Carriage Bolt
- 8x 7001812 1/2-13 Flange Nut

#### **REQUIRED TOOLS**

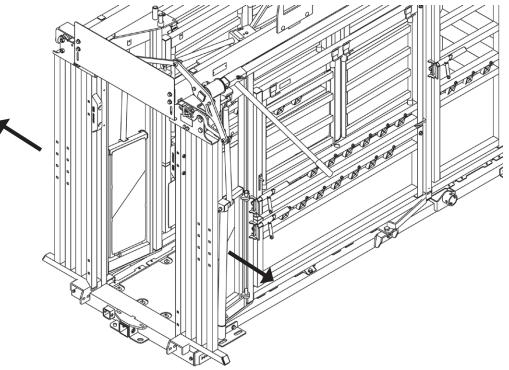
• 2x 3/4 wrench

#### **IMPORTANT NOTES**

- Left and Right-Hand are determined by looking at the yoke gate from inside the crush.
- Do not remove the plastic Neck Yoke pieces on the Yoke Gate doors.

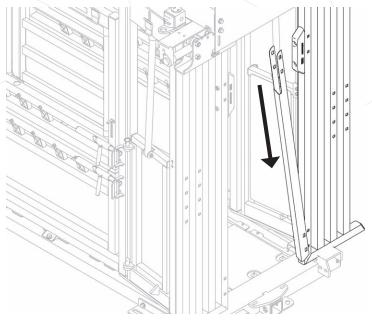
## **INSTRUCTIONS**

- 1. Ensure all parts are accounted for and identify each.
- 2. Open Yoke Gate doors until approximately 3/4 open.

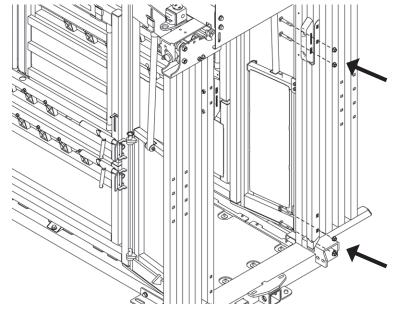




3. Slide the Left-Hand Bull Catcher Sheet Metal onto the Left-Hand Yoke Gate Door.

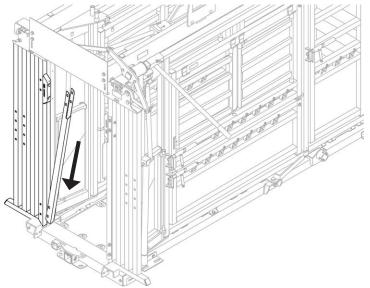


4. Secure Left-Hand Bull Catcher Sheet Metal on the Yoke Gate Door with 4x Carriage Bolts and 4x Flange Nuts.

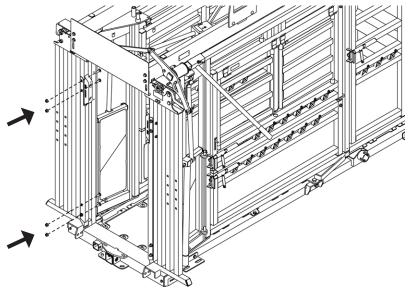




5. Slide the Right-Hand Bull Catcher Sheet Metal onto the Right-Hand Yoke Gate Door.

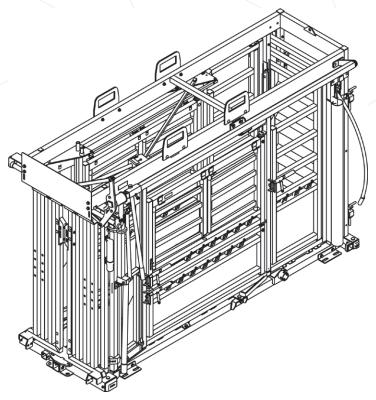


6. Secure the Right-Hand Bull Catcher Sheet Metal on the Yoke Gate with 4x Carriage Bolts and 4x Flange Nuts.





7. Ensure all nuts and bolts are tightened properly.



### FURTHER ASSISTANCE

For further information or technical help call Arrowquip client care at 1-877-275-6075 or email cs@arrowquip.com.

